Self-Reversing tapping attachment for drilling and tapping with high-speed reverse, pre-selective torque control and quick change

- for tapping and drilling
- unique design for improved concentricity
- quick change for rapidly changing the cutting tool
- reduced cycle time when tapping thanks to 1.75 to 1 reverse speed
- less tap breakage due to pre-selective torque control
- adjustable self-feed and hard start for accurate depth control

How to Order
Please select the tapping attachment (A) and arbor (C) to fit your application. Choose an arbor to fit the thread or taper mount of the tapping attachment, with Morse Taper, R8 or straight shank to fit your machine. Please order quick change adapters and collets separately. Please order torque bars separately.

<table>
<thead>
<tr>
<th>Model</th>
<th>Order code</th>
<th>Capacity (steel)</th>
<th>Tap adapters</th>
<th>Max. RPM</th>
<th>Mounts S</th>
<th>Thread mounts</th>
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<tbody>
<tr>
<td>Drill-n-Tap 50</td>
<td>016006</td>
<td>M3–M12</td>
<td>Nr. 1</td>
<td>1500</td>
<td>JT6</td>
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For tapping, the Nr. 1 size P type tap adapters may be used. Please order separately by tap size.

The ER16 and ER20 quick change adapters use ER collets. They can be used together with ERGB (square drive collets) for tapping and with standard collets for holding center drills and drills. Please order separately.

Note: When using Roll Form Taps the tool’s capacity must be reduced by 25%. All dimensions are shown in mm. 25.4mm = 1”.

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Based on years of experience, we have found that before tapping, it’s best to have a hole. In fact trying to tap without a hole can be…. problematic.

We know it is not always convenient to change back and forth from a drill chuck to a tapping attachment.

This was the inspiration for our new Tapmatic Drill-n-Tap. Now you can center drill, drill and tap using the tapping head for all three steps!

Of course we don’t mind if you just want to use it for tapping.

See the video at www.tapmatic.com