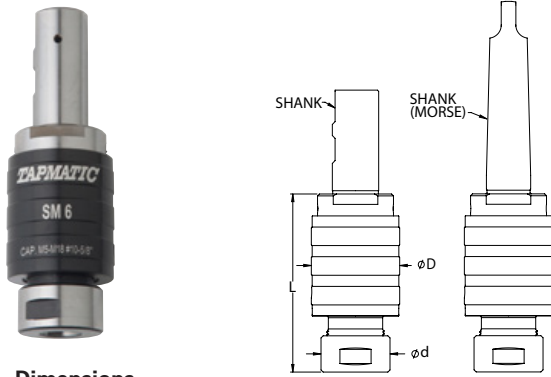


### Tension/Compression tap chucks with modular straight shank and RF collet



**Dimensions**

Model	D	d	L	Weight kg
SM2	27	19	53	0.2
SM4	38	27	71	0.4
SM6	48	37	96	0.8
SM8	63.5	57	128	2.5

Tapping chuck with increased tension and compression to accommodate tapping cycles that are not synchronized.

**Features and Advantages**

- increased tension and compression
- releasable hard start for consistent depth control
- right hand and left hand tapping
- multi-range collets (RF), adjustable back jaw for driving tap square

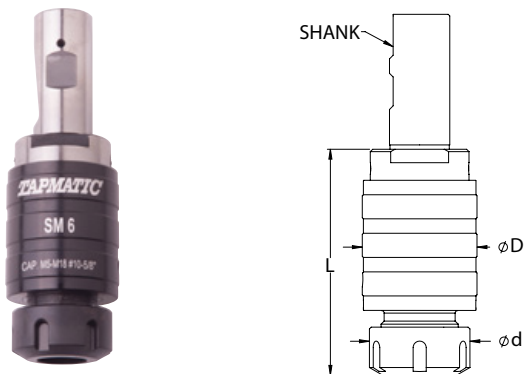
**How to Order**

Please select the tap chuck (A) and CAT, SK or BT shank (C), to fit your application. Please order rubber flex collets separately.

Model	Order code	Capacity (steel)	Shank	Collets Rubber Flex	Tension T	Compression H
SM2	023216	M1.4–M7	16mm	21600, 21700	4.5	6
	023262	#0 - 1/4"	5/8"			
	023202		No. 2 Morse			
SM4	023420	M3–M12	20mm	22100, 22200	7	7
	023475	#6 - 1/2"	3/4"			
	023402		No. 2 Morse			
SM6	023625	M5–M18	25mm	24100, 24500	11	11
	023610	#10 - 3/4"	1"			
	023603		No. 3 Morse			
SM8	023832	M10–M30	32mm	26100, 26200	17	17
	023815	1/2" - 1 1/8"	1 1/2"			
	023803		No. 3 Morse			
	023804		No. 4 Morse			

**Note:** Additional shanks available. When using roll form taps, the tool capacity must be reduced 25%.

### Tension/Compression tap chucks with modular straight shank and ER collet



**Dimensions**

Model	D	d	L	Weight kg
SM2	27	28	65	0.2
SM4	38	34	74	0.4
SM6	48	42	94	0.8

Tapping chuck with increased tension and compression to accommodate tapping cycles that are not synchronized.

**Features and Advantages**

- increased tension and compression
- releasable hard start for consistent depth control
- right hand and left hand tapping
- ER steel collet chuck

**How to Order**

Please select the tap chuck (A) and CAT, SK or BT shank (C), to fit your application. Please order ER steel collets separately.

Model	Order code	Capacity (steel)	Shank	Collets	Tension T	Compression H
SM2	023216ER	M1.4–M7	16mm	ER16	4.5	5
	023262ER	#0 - 1/4"	5/8"			
SM4	023420ER	M3–M12	20mm	ER20	7	7
	023475ER	#6 - 1/2"	3/4"			
SM6	023625ER	M5–M18	25mm	ER25	11	11
	023610ER	#10 - 3/4"	1"			

