

Tapping attachments with VDI shank for CNC lathes



Model RSR



Model ASR

Features and Advantages

- high speed self reversing tapping for fastest cycle time
- lower energy cost
- improves tap life
- steel collets ER-GB (ER)
- modular base adaptors VDI and BMT, to fit all turrets, provided by EWS

Developed in cooperation with EWS, a world leader in driven tooling for CNC lathes

Radial Tapping Attachment RSR

| Model | Order code | Capacity (steel) | Collets ER | Max. RPM (I - O = 1 - .666) |
|-------|------------|------------------|------------|-----------------------------|
| RSR50 | 37014E1 | M4.5–M12 | ER16 | 3300 |

Axial Tapping Attachment ASR

| Model | Order code | Capacity (steel) | Collets ER | Max. RPM |
|-------|------------|------------------|------------|----------|
| ASR50 | 32161E | M4.5–M12 | ER16 | 2500 |

Note: Steel collets and VDI shank have to be ordered separately. The VDI shank is manufactured specifically for your lathe. When using Roll Form Taps the tools capacity must be reduced by 25 %. Dimensions for the attachments available on request.

Right angle tapping attachment RSR50 VMC



- self-reversing right angle tapping attachment for machining centers
- capacity: M4.5–M12
- simple installation and programming, suitable for machines with automatic tool change
- automatic reversal for faster cycle time
- lower energy cost
- improves tap life
- eliminates secondary tapping operations
- **on request**

