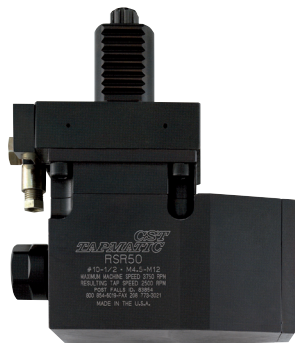


Tapping attachments with VDI shank for CNC lathes



Model RSR



Model ASR

Features and Advantages

- automatic reversal for faster cycle time
- lower energy cost
- improves tap life
- steel collets ER-GB (ER)
- modular VDI shank acc. to DIN 69880 (VDI3425)

Application

On CNC-lathes with live tools and VDI shank.

Radial Tapping Attachment RSR

| Model | Order code | Capacity (steel) | Collets ER | Max. RPM |
|-------|------------|------------------|------------|----------|
| RSR50 | 37014 | M4.5–M12 | ER16 | 2500 |

Axial Tapping Attachment ASR

| Model | Order code | Capacity (steel) | Collets ER | Max. RPM |
|-------|------------|------------------|------------|----------|
| ASR25 | 37030 | M2.5–M7 | ER11 | 3000 |
| ASR50 | 32161 | M4.5–M12 | ER16 | 2500 |
| ASR65 | 37048 | M6–M16 | ER20 | 1500 |

Note: Steel collets and VDI shank have to be ordered separately. The VDI shank is manufactured specifically for your lathe. When using Roll Form Taps the tools capacity must be reduced by 25 %. Dimensions for the attachments available on request.

Right angle tapping attachment RSR50 VMC



- self-reversing right angle tapping attachment for machining centers
- capacity: M4.5–M12
- simple installation and programming, suitable for machines with automatic tool change
- automatic reversal for faster cycle time
- lower energy cost
- improves tap life
- eliminates secondary tapping operations
- on request

