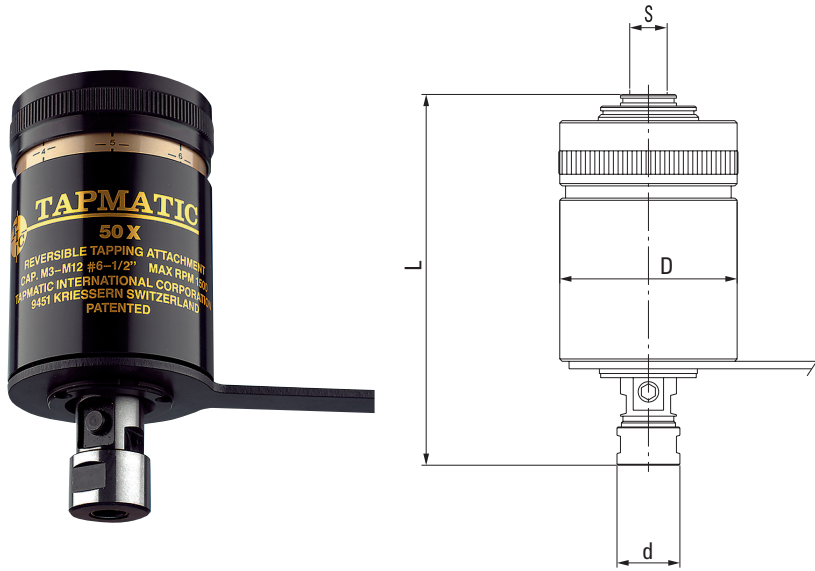


Self-reversing tapping attachments with high-speed reverse and pre-selective torque control



- easy handling, compact design
- less tap breakage due to pre-selective torque control
- easy adaptation with multiple interchangeable arbors
- reduced cycle time through increased 1.75:1 reverse speed
- only 2 Rubber Flex collets per model required. (exception 100XB)

How to Order

Please select the tapping attachment (A) and arbor (C) to fit your application. Choose an arbor to fit the thread or taper mount of the tapping attachment, with the Morse Taper, R8 or straight shank to fit your machine. Please order rubber flex collets and torque bars separately .

Dimensions

Model	D	d	Self-feed	Weight kg
100XB	33	9	5	0.2
30X	48	19	3.5	0.5
50X	70	27	6	1.4
70X	76	36	9	2.1
90X	105	57	13	5.0

(A) Model	Order code	Capacity (steel)	Collets Rubber Flex	Max. RPM	Mounts S		L	
					Taper mounts	Thread. mounts		
100XB	16101	M0.5–M2, #0000-0	XB	2000	JT1		94	
30X	10306	M1.4–M7 #0 - 1/4"	21600 21700	2000	JT6		113	
	10312				B12			
	10316				B16			
	10333				JT33			
	10331					5/16"–24*		104
	10337					3/8"–24		113
	10350					1/2"–20		
	10362					5/8"–16*		
50X	10506	M3–M12 #6 - 1/2"	22100 22200	1500	JT6		153	
	10516				B16			
	10533				JT33			
	10537					3/8"–24		148
	10550					1/2"–20		
	10562					5/8"–16*		
	10575					3/4"–16*		
	10703				M5–M18 #10 - 1/2"	24100 24500		
10718	B18							
10750		1/2"–20						
10762		5/8"–16*						
10775		3/4"–16*						
10787		7/8"–20						
90X	10904	M10–M30 1/2" - 1 1/8"	26100 26200	600	JT4		219	
	10915					1.1/2"–18		

Note: When using Roll Form Taps the tool's tapping capacity must be reduced by 25%.
 * These special thread mounts are only for Burgmaster machines.
 All dimensions are shown in mm. 25.4mm = 1"

