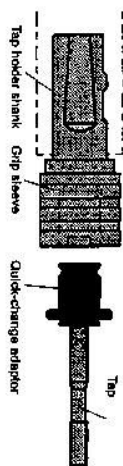
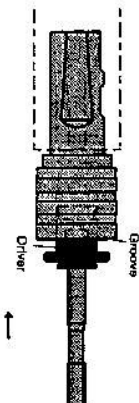


**Insert quick-change adaptors**



1. Fix the tap holder shank



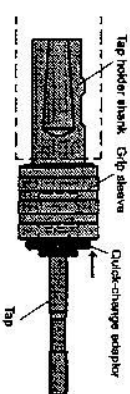
2. Push in quick-change adaptor.  
Check position of driver and groove!



3. Strongly push the adaptors in direction of the tap holder shank. The pressure point must be overcome!

4. Let go of the adaptor after its engagement

**Remove quick-change adaptor**



1. Strongly push the grip sleeve in direction of the tap holder shank. Important: The pressure point must be overcome!



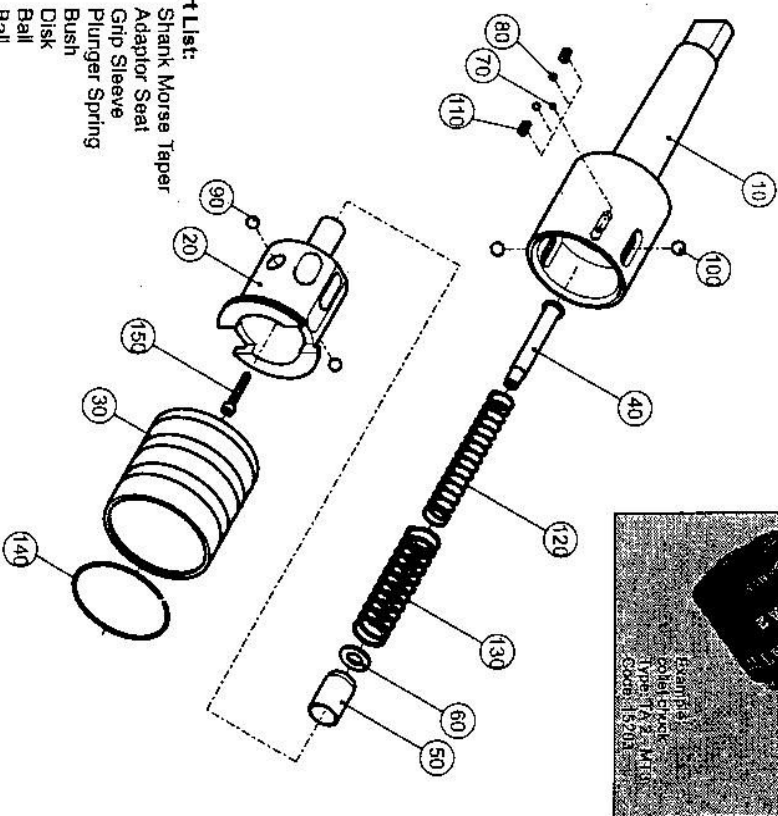
2. Remove quick-change adaptor



3. Let go of the grip sleeve

**!** Important: The exchange of the adaptor must not be executed while the machine spindle rotates!

**Exploded view drawing: quick-change tap holder TA**



- Spare Part List:**
- Pos. 10E: Shank Morse Taper
  - Pos. 20E: Adaptor Seat
  - Pos. 30E: Grip Sleeve
  - Pos. 40E: Plunger Spring
  - Pos. 50E: Bush
  - Pos. 60E: Disk
  - Pos. 70E: Ball
  - Pos. 80E: Ball
  - Pos. 90E: Ball
  - Pos. 100E: Ball
  - Pos. 110E: Pressure Spring
  - Pos. 120E: Pressure Spring
  - Pos. 130E: Pressure Spring
  - Pos. 140E: Circlip
  - Pos. 150E: Screw

**!** When ordering, please advise Pos., Type, Size and Shank.