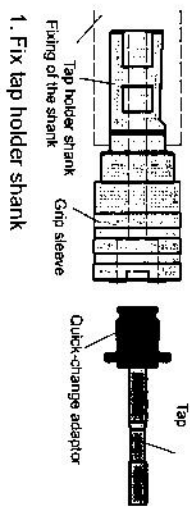
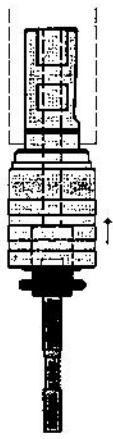


Insert quick-change adaptor



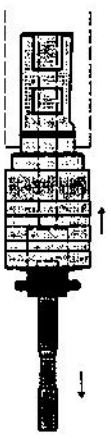
1. Fix tap holder shank



3. Push grip sleeve in direction of the shank and hold it



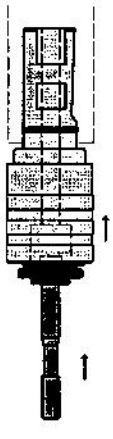
5. Let go of grip sleeve and tear it forward.  
**Important:** Check, weather grip sleeve is in front position.



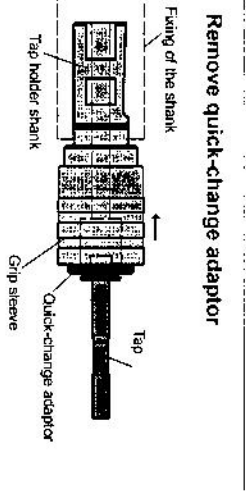
2. Remove quick-change adaptor .



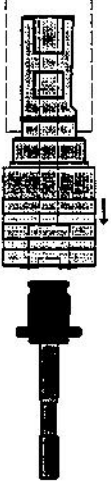
2. Put in quick-change adaptor.  
**Important:** Match position of the driver and groove



4. Push adaptor back

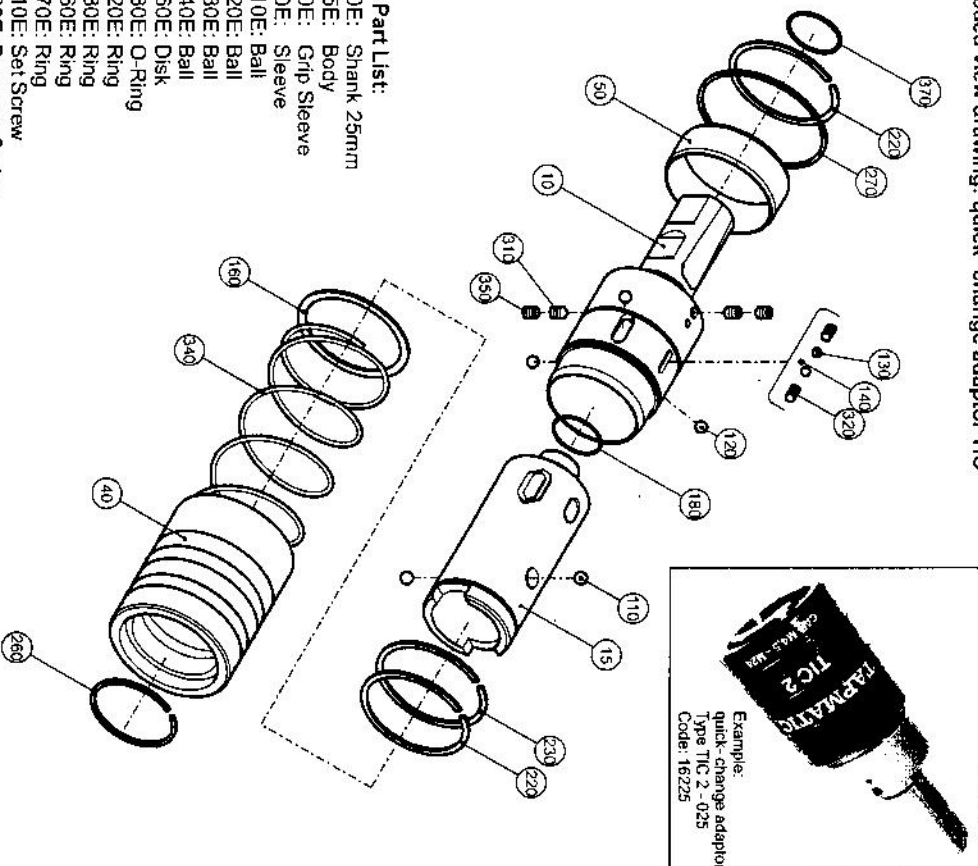


1. Push grip sleeve in direction of shank and hold it.



3. Let go of guiding bush.

Exploded view drawing: quick-change adaptor TIC



- Spare Part List:**
- Pos.10E: Shank 25mm
  - Pos.15E: Body
  - Pos.40E: Grip Sleeve
  - Pos.50E: Sleeve
  - Pos.110E: Ball
  - Pos.120E: Ball
  - Pos.130E: Ball
  - Pos.140E: Ball
  - Pos.160E: Disk
  - Pos.180E: O-Ring
  - Pos.220E: Ring
  - Pos.230E: Ring
  - Pos.260E: Ring
  - Pos.270E: Ring
  - Pos.310E: Set Screw
  - Pos.320E: Pressure Spring
  - Pos.340E: Pressure Spring
  - Pos.350E: Set Screw
  - Pos.370E: O-Ring

**i** When ordering, please advise Pos. , Type, Size and Shank.



**Important:** The adaptor must not be changed while the machine spindle rotates.!